

**Indexable insert for turning DCMT 11T308, for medium machining, Grade: HBT130****Order data**

Order number	260508 HBT130
GTIN	4062406257361
Item class	22D

Technical description

Number of changes/inserts	2
Main application	M
Corner radius	0.8 mm
Feed f	0.05 - 0.35 mm/rev.
Chip breaker	MM
Grade	HBT130
Coating	TiCN
Cutting depth a_p	0.3 - 2.5 mm
Cutting conditions	slightly interrupted
ISO code indexable insert	DCMT 11T308

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Cutting speed v_c main application	50 - 200 m/min
Type of product	Indexable insert for turning